TECHNICAL SPECIFICATION

1. Scope:

This specification applies to R6P carbon zinc battery produced
1.1 Designations
IEC& GB: R6P
JIS: UM-3
ANSI: AA
1.2 Reference Document
IEC 60086-1 :2011 --- Primary Batteries - Part 1: General
IEC 60086-2 :2011--- Primary Batteries - Part 2: Physical and electrical specification
IEC 60086-5 :2011--- Primary Batteries - Part 5:safety of batteries with aqueous electrolyte
1.3 Execution Standard:
GB/T 8897.2-2013

2. Chemical System:

Zinc-Zinc Chloride-Manganese Dioxide
Formulación ecológica: 0% Mercurio (Hg) y 0% Cadmio (Cd).

3. Nominal Voltage: 1.5 V

4. Average Weight: 13.6±0.2g

5. Nominal Capacity:

Designed for heavy-duty applications in compliance with IEC standards

6. Electrical characteristics: Test conditions: load resistance (±0.5%) 3.9Ω, measuring time: 0.3s, temperature: 20±2℃)

	OCV (V)	Load Voltage (V)	Accepted Levels
New Battery	≥1.66	≥1.45	MIL-STD105E , II , AQL=1.5

7. Electrolyte Leakage Proof characteristics:

Load	Daily period	End voltage	Technical requirement	Accepted levels
3.9Ω	1h/d	0.6V	No leakage No distortion Deformed battery≤2pcs Leakage battery<1pc	N=9,Ac=1, Re=2
10Ω	1h/d			
24Ω	15s/m,8h/d			
43Ω	4h/d			
1.8Ω	15s/m,24 h/d			

8. Safety Performance

8.1.1 Test of safety under normal conditions

Item	Inspection method and procedure	Requirements
Storage after partial discharge	Non discharged battery conducts discharging test with condition of 1.8Ω,15s/m,24h/d until the shelf life has reduced 50% of the MAD, then stored under 45℃±5℃ for 30 days.	Battery no leakage, no explosion, no fire
Transportation-vibration	⑴Make a record of the battery OCV; ⑵Simple harmonic vibration：amplitude:±0.8mm；frequency variatio:1Hz/min;frequency range:10Hz-55 Hz; vibrating direction: three directions of mutually perpendicular of battery; vibration time: 85min-95min; ⑶Store the battery for 1h after vibration.	Battery no leakage, no explosion, no fire
Transportation-impact	⑴Make a record of the battery OCV; ⑵Impact: initial 3ms minimum mean acceleration: 75×9.8m/s2；maximum acceleration: 150×9.8m/s2；impact direction: three battery directions that are perpendicular to each other；impact times: one time for each direction； ⑶After impact, battery to be stored for 1h.	Battery no leakage, no explosion, no fire
Climate-temperature cycle	⑴One temperature cycle: 70℃,4h→20℃,2h→-20℃,4h→20℃； ⑵Interval time of temperature conversion：≤30min； ⑶Battery conducts 10 temperature cycles； ⑷Battery stores for 7days after the cycle.	Battery no explosion, no fire

8.1.2 Reasonable Predictable Misuse

Item	Inspection method and procedure	Requirements
Improper installation	If four pieces of non discharged battery are connected in series, with one of the tested battery in reverse connection, connect the circuit until the battery surface temperature drops to ambient temperature, connecting resistance in the circuit≤0.1Ω.	Battery no explosion, no fire
Over-discharge	Battery to be tested first conducts predischarge test (43Ω, 4h/d, cut-off:0.6V), and then connect with three non discharged batteries and 7.5Ω resistance in series, connecting the circuit until the total circuit voltage reduced to 2.4V.	Battery no explosion, no fire
External short-circuit	Conduct continuous short-circuit of the tested battery until the battery surface temperature drops to the ambient temperature. Connecting resistance in the circuit≤0.1Ω.	Battery no explosion, no fire
Free-drop	If the battery free drops from one-meter height to the concrete surface, each of the three perpendicular axes drops twice, store the battery for 1h after a total of six time drops.	Battery no explosion, no fire

Definition of battery explosion: solid material ejected instantaneously 25cm away from any part of the battery.

9. Identification

The contents of the label：
(1)Model： R6P
(2)Registered Trademark：POWERCELL
(3)Nominal Voltage：1.5V
(4)Battery Poloidal：“+”and“-”
(5)Warning words：Install and use correctly. Do not recharge, disassemble, heat and short-circuit.

10. Precaution and Handling:

(1) Do not recharge the batteries. May cause leak or explode if charged.
(2) To install batteries following the instructions of“+”and“-”.
(3) Do not short-circuit, heat, dispose in fire or disassemble.
(4) Do not over-discharge batteries. Over- discharging battery may destroy the appliance.
(5) Do not mix with used or other battery type at the same time. Make sure use the same brand and replace all batteries.
(6) Remove batteries from device when it is not in use. Over-discharge may destroy the appliance.
(7) Do not allow metal objects to contact the battery terminals. It may destroy the battery.

11. Shelf Life

36 months（Temperature: 20 ± 2°C，Relative humidity : 55 ± 10%RH）

12. Dimensions of R6P:

Item	Min.	Max.	Accepted levels
Diameter	13.5 mm	14.5 mm	N=20，Ac=1，Re=2
Total height	49.2 mm	50.5 mm	N=20，Ac=1，Re=2

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